



RA-200 (FLIPPED AXLE MOUNT KIT)

INCLUDES: 2 Axle Pads, 2 U-bolt Plates, 4 U-bolts, 1 Pack of U-bolt Hardware

This kit is designed for the 48-56 Fords and 55-59 Chevy Trucks, and others with a 2” wide leaf spring and a 3” axle housing.

The RA-200 for 48-56 kit is designed to mount to the axle over the springs. Prep your axle housing by removing any existing mounts, and mounts the springs to the chassis.

1. Start by setting the chassis up on jack stands, and level the chassis all around. Place the axle on top of the springs with the axle pads under it.
2. Carefully measure from the springs to the housing ends to center the axle housing. Next, set the pinion angle to 0 degrees, this will give you a perfect setting at ride height. Tack-weld the axle pads to the housing.
3. Remove the axle housing and weld the pads. Bolt the housing back in. Torque U-bolt nuts to 70lbs.

