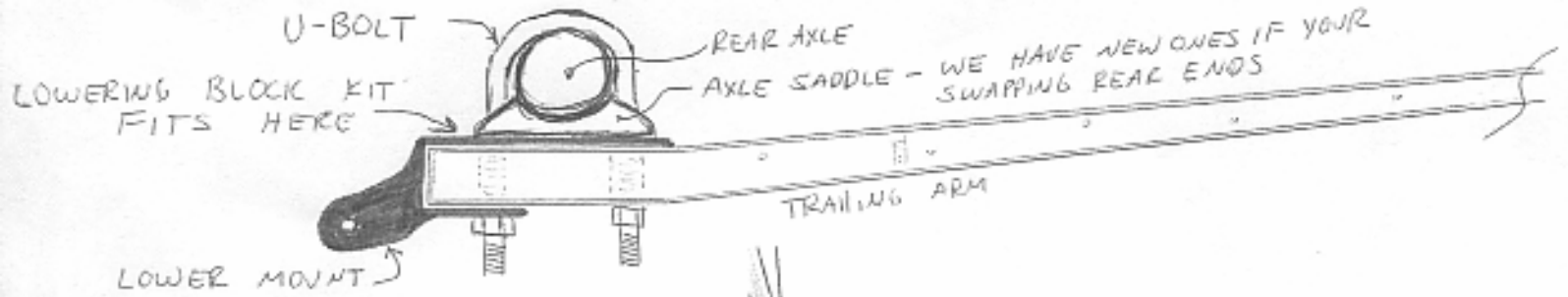




## **63-72 REAR COIL OVER CONVERSION**

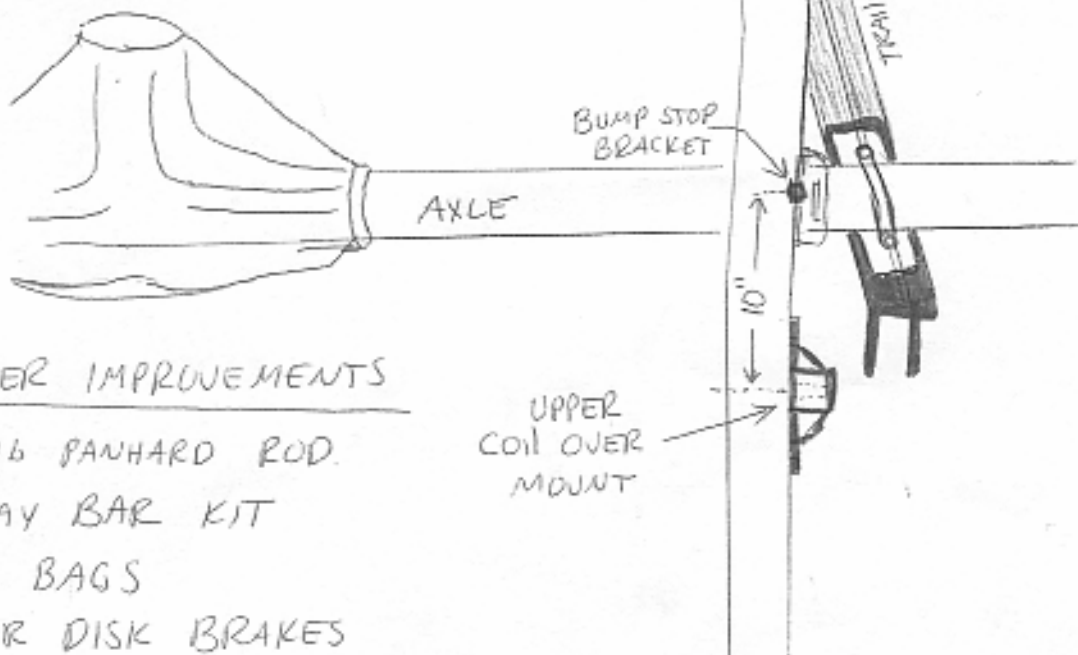
1. Lift rear of truck and place on jack stands.
2. Unload rear suspension with a floor jack.
3. Remove coil springs and shocks.
4. Loosen U-Bolts and remove nuts.
5. (NOTE: THERE ARE LEFT AND RIGHT BRACKETS, COILOVER GOES TO THE INSIDE) Slide lower bracket over rear of trailing arm. (NOTE: ON SOME TRAILING ARMS YOU MAY NEED TO TAP THEM ON WITH A HAMMER) (fig. 1)
6. Measure from the center of upper rivet on rear axle snuber back 10" to the center of the upper shock mount bolt. Clamp the upper shock mount with the vise grips, then mark and drill holes (fig. 2)
7. Debur all of the holes and bolt on upper brackets.
8. Mount coil overs, place washer on each side of coil over.
9. This shock has 5" of total travel at ride height. The super low kit has 4" of total travel. At ride height it should be sitting about 1/2 way compressed. Use the spanner ring to adjust the spring.
10. You may need to install new bump stops.

# SIDE VIEW OF COIL-OVER LOWER MOUNT



PLEASE READ ALL OF THE INSTRUCTIONS. 'HAL SHOCKS' WARRANTY IS VOID IF THE SHOCKS ARE OVER ADJUSTED PAST 'R' CLICKS.

IF YOU TOW, OR HAUL A BIKE OR SKI, CONSIDER AN AIR BAG AS AN OVERLOAD. THEY CAN BE INSTALLED IN PLACE OF THE STOCK COIL SPRING.



- OTHER IMPROVEMENTS
- LONG PANHARD ROD.
  - SWAY BAR KIT
  - AIR BAGS
  - REAR DISK BRAKES
  - LOWERING BLOCK KIT

**-> PLEASE READ ALL OF THE INSTRUCTIONS. "HAL SHOCKS" WARRANTY IS VOID IF THE SHOCKS ARE OVER ADJUSTED PAST 12 CLICKS <-**