

# NO LIMIT

QUALITY HOT ROD PARTS  
&  
ENGINEERING

1. CUT THE COLUMN TUBE  
APPROX 1" BELOW THE FLOOR  
LINE.

2. REMOVE THE STEERING SHAFT AND  
CUT IT 2" SHORTER THAN THE TUBE.

3. FIT THE SHAFT SLEEVE &  
DOUBLE-D SHAFT OVER  
THE STOCK SHAFT &  
WELD IT INTO PLACE

4. RE-INSTALL THE  
SHAFT INTO THE COLUMN

5. TEST FIT THE  
BEARING INTO  
THE TUBE. IF  
IT IS TOO LOOSE,  
FIT AND WELD THE  
BEARING SLEEVE  
INTO THE TUBE.  $3/4"$  DD SHAFT  
KEEP THE TUBE  
AS SHORT AS POSSIBLE.

FIT IN THE BEARING AND THE  
SHAFT LOCK COLLAR. SPIN THE SHAFT  
TO CHECK CLEARANCE.

THATS IT. - FIT IT UP TO YOUR  
STEERING SYSTEM & GO CRUZIN'

