



1964 – 1966 CHEVY ONE PIECE GLASS KIT INSTRUCTIONS

This kit is designed to eliminate the vent wing and division bar. Use a single piece of glass and give your truck a smoother look and less wind noise.

THINGS TO REMEMBER:

1. **GLASS IS FRAGILE!** Grinding or welding sparks will pit the glass. Force fitting will break the glass. Use a rubber mallet and work on a soft wood surface (plywood) when installing the channel to the glass.
2. Yes, this glass is thinner than your stock glass. This done to save weight. If the glass was as thick as stock, most power window drives could not lift it.
3. One-piece glass kits **require fitting.** Don't get in a hurry. Fitting steps will be repeated many times. You may need to file some holes over, bend, trim, shift, etc **BE PATIENT.**

DOOR PREPARATION:

1. Remove the sock glass, wind-wing post, regulator, and door latch release handle (save this). Look at **FIG. 1** you need to cut a large hole in the door, just behind the cover panel. Approx. 12"x 12". Part of this is spot welded to the inner bracing, so drill out the spot welds to remove the skin.
2. Clearing the inner door bracing – Work slowly at this. You need enough room move the wind wing post all the way forward. Use a torch, snips, die grinder, and/or grinder, and a file.
3. Cut the wind wing post to 21 ½" tall, measured up from the bottom. Drill new mounting holes for the bottom mount of the channel. **FIG. 2** Install the channel and measure across to the rear

channel – Top and Bottom to set it parallel. (Do not mount the top of the channel to the door at this time) **FIG. 3**

4. Attach the glass mount rail to the glass. Center the rail as much as possible. Put the rubber/felt channel into the door, slide the glass into the door channel and try sliding it up and down. Adjust the front channel to fit the glass. You will notice that when the glass is $\frac{1}{2}$ way up it flops around bit. DON'T WORRY
5. Now that the glass fits nice on both sides, it is time to add the stabilizers. They need to be welded to the glass mount rail. **FIG. 3** this will stop the glass from flopping around side to side. Reinstall the glass and slide it up and down. Adjust as needed.
6. If you want power windows, Now is the time to install the drive kit or reinstall your stock regulator. Again, adjust and fit all parts.
7. Pull the rubber channel out and tack weld the top of the front channel.
8. **FELTS AND WIPERS** – Felts on the inside, wipers on the outside. Use 3-M weather-strips adhesive and some small #4 screws. See **FIG. 4** to bed ends.



