



## GLS – 6772C

This kit comes with everything you need to put one piece glass into your 67-72 Chevy doors. You will re-use some of the stock window parts. You can fit this glass to the stock regulators, or adapt to power windows. We suggest the “Specialty power Windows” Drive kits.

1. Remove ALL components from the doors. Wind wing and channel, stock glass, regulators, felts, channeling, and rear glass channel.
2. Cut the tabs out of the window slot that join the two sides of the door (This is right where the wind wing post was). This will allow for the glass to fit into the door.
3. Strip all of the wind wing parts off of the front division bar. Leave the felt channeling in place. Use a 1/8” drill to take out the rivets. Measure up from the 25 1/2” and cut the division bar off. Make 2 relief cuts at 19”, and 20” from the bottom. Then, sand or grind the lip off the sides of the channel; for the top 8” or 9”. FIG. 1
4. Make a relief cut in the rear glass guide channel, 6” down from the top. FIG. 2
5. In the door, drill a 5/16” hole, 2” behind the back hole for the rear glass guide. FIG. 3 Bend at the relief and install using the new hole.

6. Put the relocation plates onto the front channels. Bend them slightly and put them back into the doors. (Don't try to put the corner covers in yet) FIG. 4
7. Put the new channel into the door – Cut reliefs on the back edge with a razor blade to bend into the corners. FIG. 5 Fit the glass into the channels and slide it up and down, adjust the front and rear channels for a good fit. With the glass all the way up mark the location of the front channel on to the door. REMOVE GLASS FIG. 6
8. With the glass out, take out one screw from the lower mount of the front channel. Tip the channel toward the back of the door. Fit the outside corner cover (The one with the tab welded to it) into the door and then push the channel back and line it up with the mark on the door. Fit the corner cover so the tab is touching the channel, drill a 1/8" hole and put a pop-rivet in. Wait until the very end to tack the cover to the door. Put the inside cover in LAST (After everything else)
9. Install the glass. This new glass is thinner than stock Pinch the stock lower channel in before installing, this will help hold it tight. If you are using S.P.W. drives, move the holes – Top 1" forward, bottom 1" back, it will work better. Be patient, and work for a nice fit & smooth operation.

FIG. 1

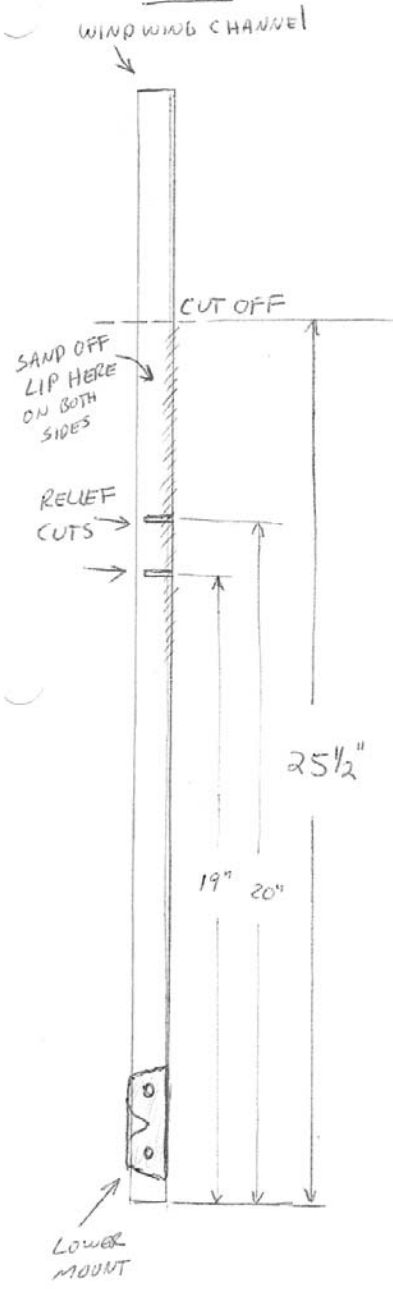


FIG. 2

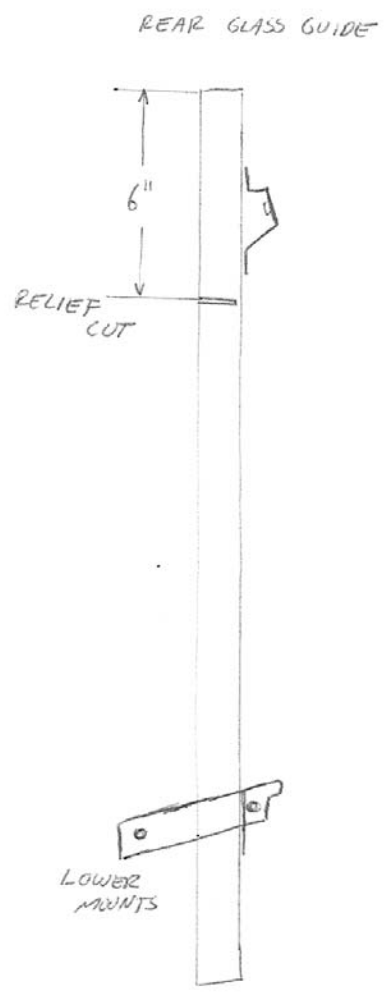


FIG. 3

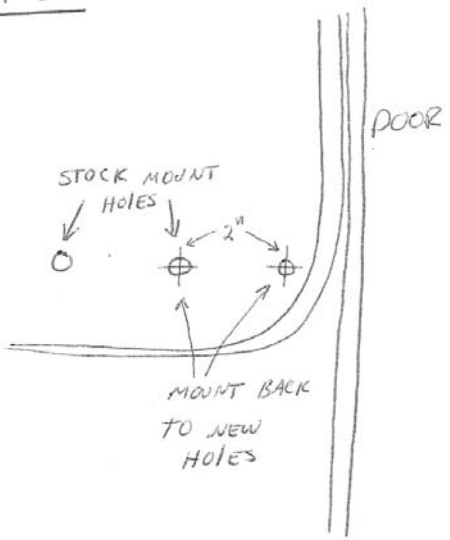


FIG 4.

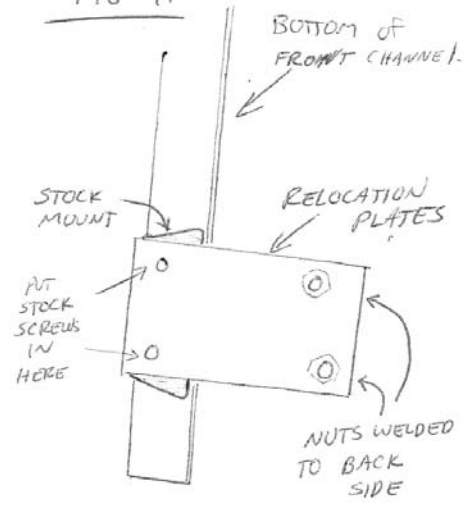


FIG. 5

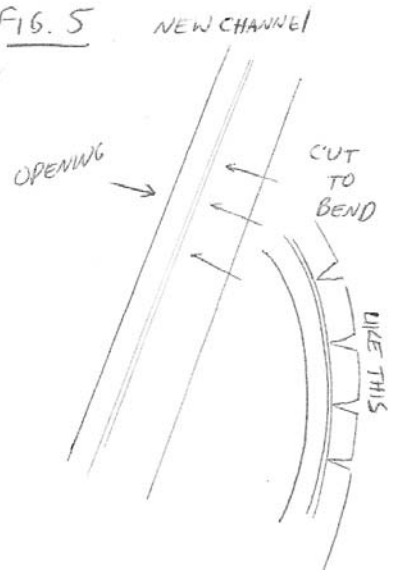


FIG 6

