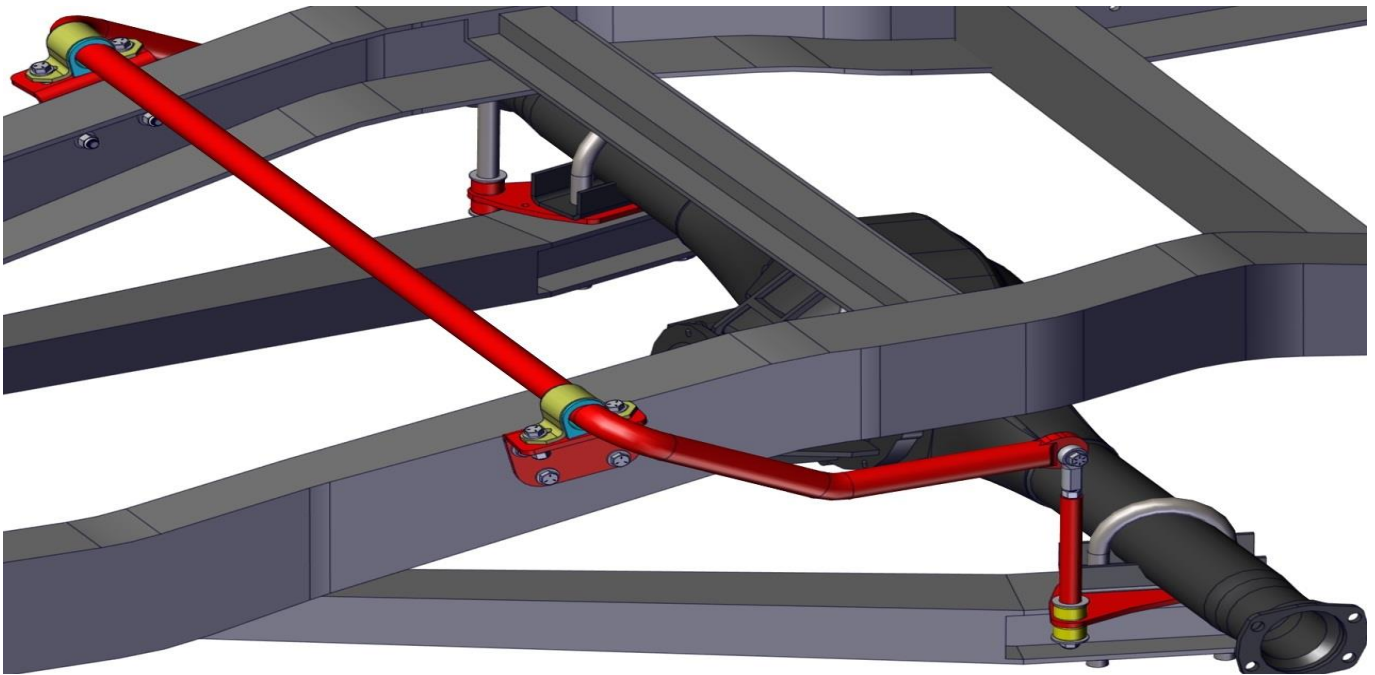




1963-72 CHEVY PICK-UP REAR SWAY BAR KIT



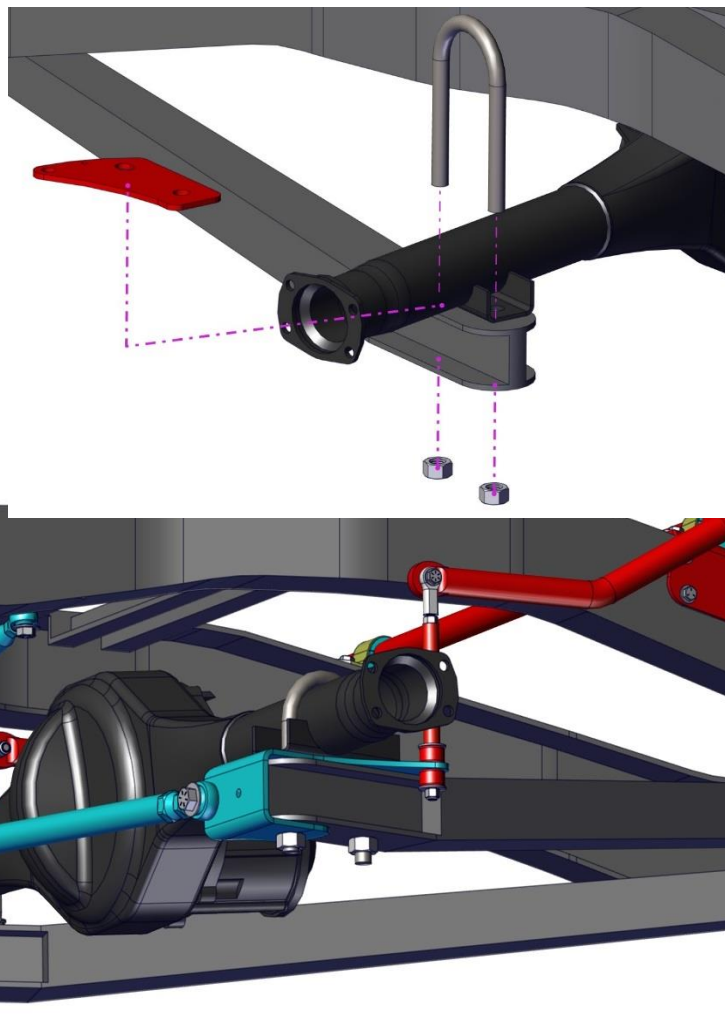
What's Included:

1	Sway Bar	18	3/8"-24 Nyloc Nuts	
2	Assembled Sway Bar Links	2	3/8" USS Washers	
2	Sway Bar Mounting Brackets			
2	Sway Bar Mounting Bushings			
2	Frame Mounting Brackets			
2	Trailing Arm Plates*			
2	3/8"-24 x 1 3/4" Bolts			
2	3/8" Lock Washers			
12	3/8"-24 x 1 1/4" Bolts			
20	3/8" SAE Washers			

Note: For this installation the bed of the Truck **WILL** have to be removed or raised 4-5 inches for install.

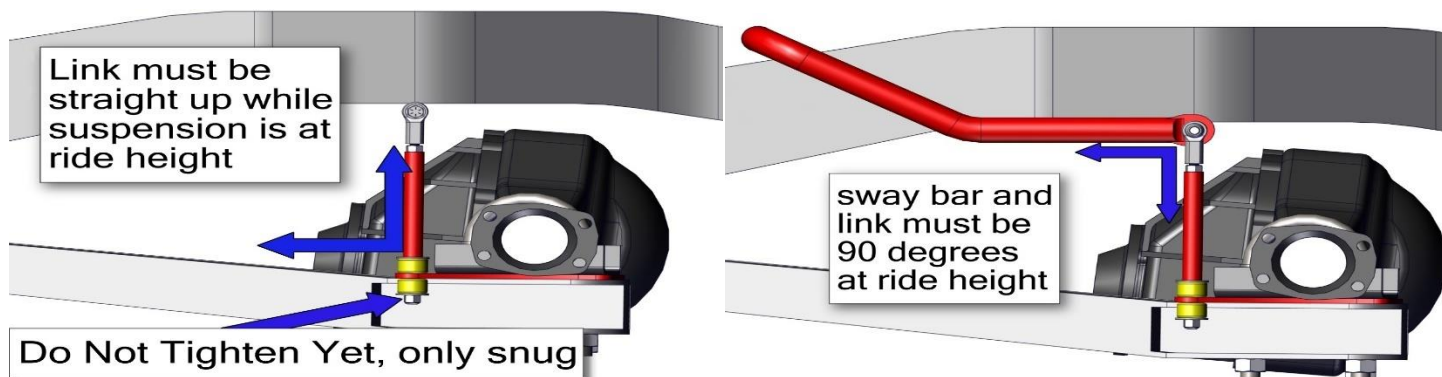
Step 1:

- Spray the nuts on the U-Bolts on the axle with penetrating fluid, such as; **WD-40**, or **PB-Blaster** or otherwise they're not coming off. Let them soak for a while before attempting to remove the U-Bolts.
- Remove the U-Bolts one side at a time and slide the Trailing Arm Plates between the axle and trailing arms. Reinstall and torque the nuts to **100-110 lb-ft.** (*If you have our **Panhard Bar Kit [Shown in Blue]** you will already have these plates and you can skip this step, mainly because you won't have new plates*).



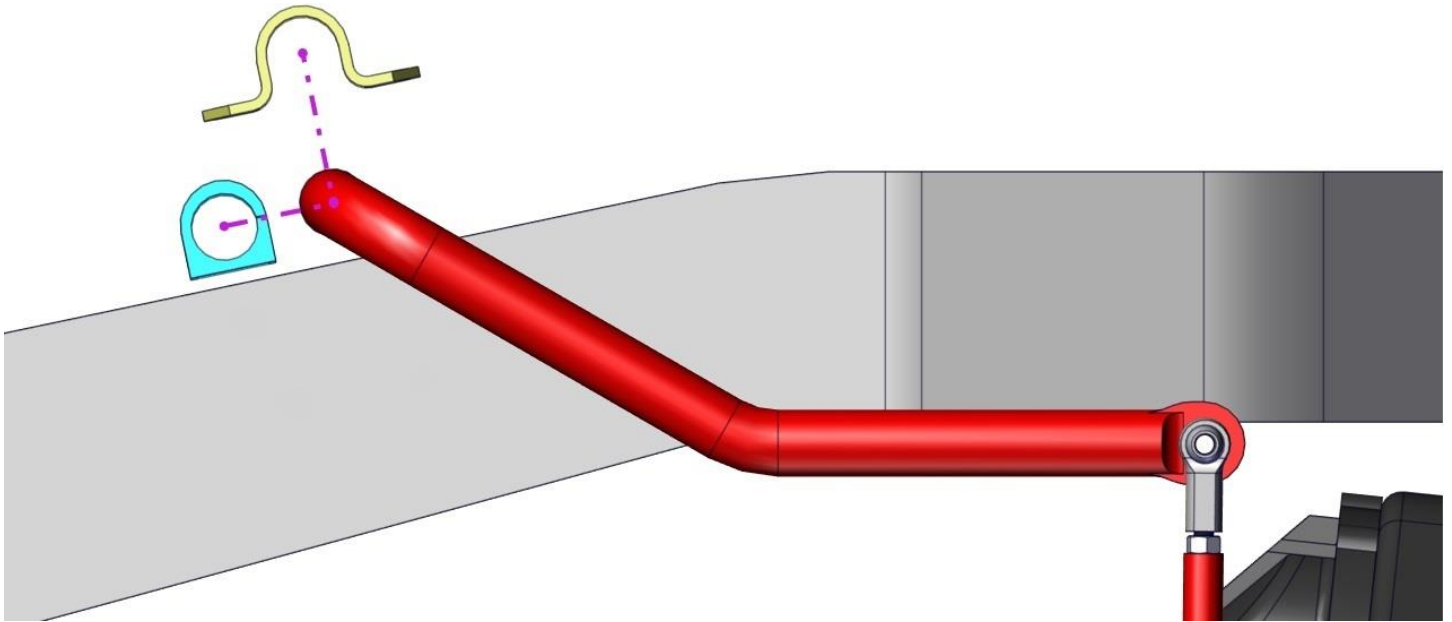
Step 2:

- Use the Sway Bar Links and install them to the Trailing Arm Plates. Only snug the 3/8" Nyloc nut on the bottom, to the point it is standing straight up. If you have problems getting it to stay up please get help
- Slide in the Sway Bar and use the Sway Bar Links to line up the Sway Bar to be 90 degrees to the link.

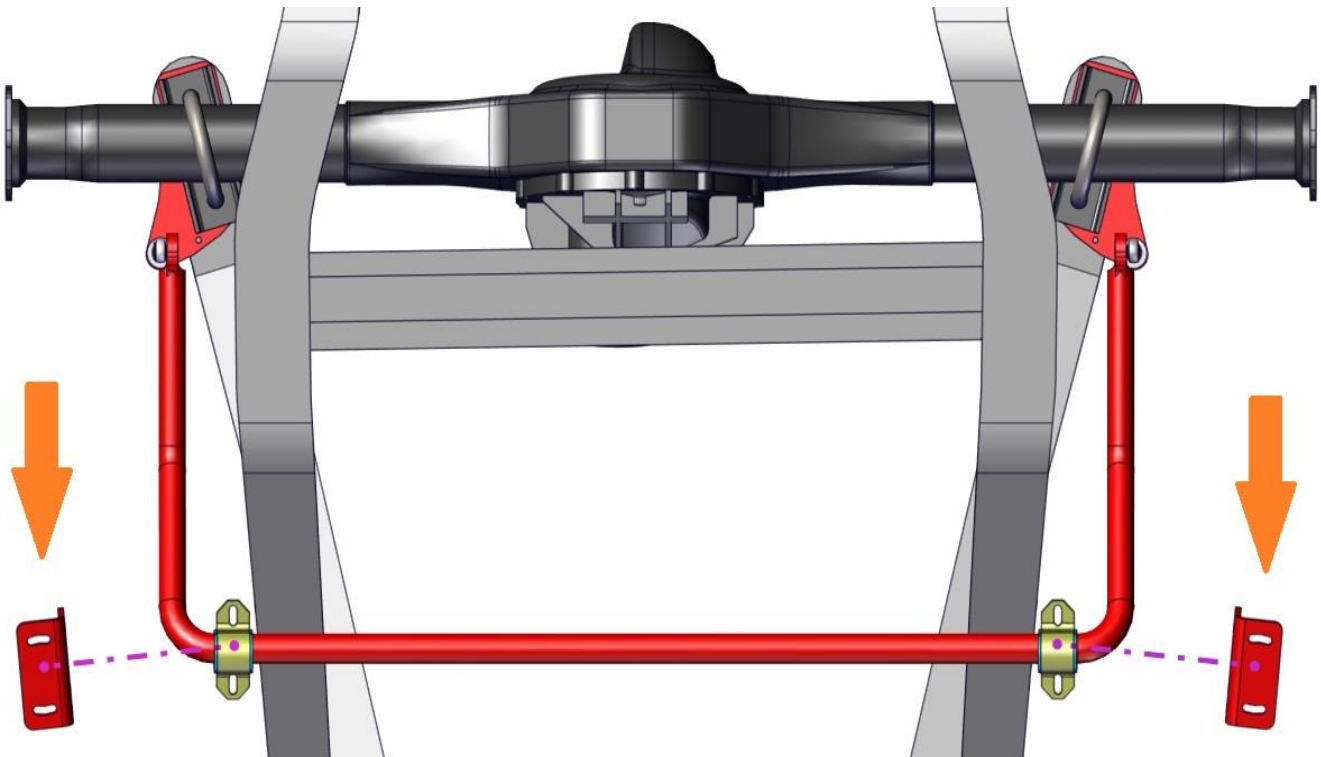


Step 3:

- Place the Sway Bar Mounting Bushings on the sway bar and place the Sway Bar Mounting Brackets over the bushings. The bushings have a cut in them to slip over the bar please do not try and slide them over the ends they will not fit, trust me....



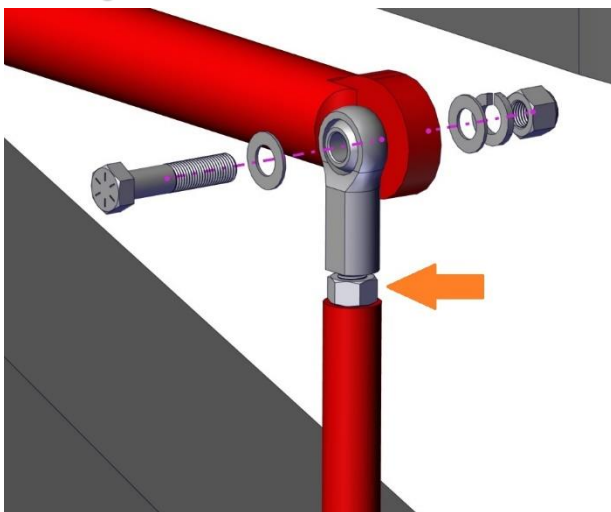
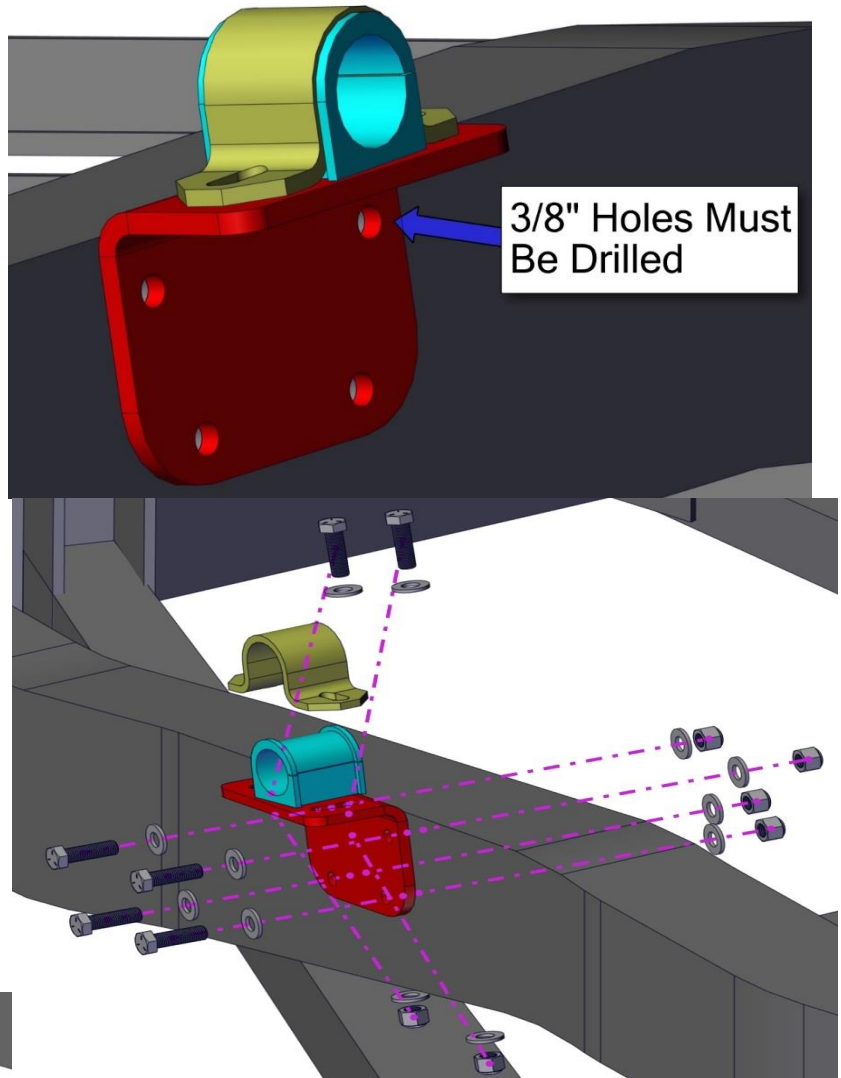
- With the Sway Bar loosely attached to the Sway Bar Link, set the bar to be 90 degrees to the link. The Sway Bar Link is threaded and may be adjusted of fit. With the Sway Bar Mounting Brackets in place slide the Frame Mounting Brackets under them. (**Note: Both brackets have slots in them, this is because the frame rails are not parallel and the Sway Bar Mounting Brackets MUST be mounted straight to work properly**).



- Get the Bracket as Square as possible to the Sway Bars position, then mark and drill the 3/8" holes needed to secure the mounts. The process is the **EXACT SAME** for both the Driver and Passenger sides of the vehicle.

- With the holes drilled install the remaining Hardware on both sides and torque all the 3/8" bolts to **40 lb-ft**. Only Snug the Nyloc nut on the bottom of the Sway Bar Link **DO NOT OVER TIGHTEN!**

- REMEMBER: tighten the jam nut on the Sway Bar Link until it is firmly snug otherwise the rod end will turn loose from the link and your tires will turn loose from the pavement when you're slinging it around corners like good 'ole Dale Earnhardt.



- Put the bed back on, or don't (we won't judge) and experience the what driving should be like.