

**NO LIMIT
ENGINEERING**

TRACTION BARS

***** Designed for 55-59 Chevy ½ ton and 48-56 Ford ½ ton trucks with stock type leaf springs. (Monos o.k.) Stock U-bolts should be o.k. but you will need 1 1/2" of thread exposed at the bottom, below the stock U-bolt nuts. If not, you will need new U-bolt.**

- (1) Jack up the truck, placing stands under the rear axle, & remove the back tires and wheels.**
- (2) Place one small spacer on each U-bolt leaving the factory units in place. Slide rear mounting plate in place with the mount ears "forward" & to the "inside". Use additional nuts & washers supplied to bolt the mounts in place. (See figure 1)**
- (3) Place bar into the rear mount & secure using the hardware just snug.**
- (4) Assemble the "Bisquit" end as shown in figure 2. Then locate the mount onto the frame. The bracket may need to be filed or ground to get the bushings to fit into place. The top of the mount should be even with the top of the frame. Both mounts, one on each side should be located in the same place. Measure & check this before drilling & bolting onto the frame.**
- (5) ADJUSTMENTS: Set the truck on level ground. Back off the nuts on both sides of the Bisquit. Then, snug them up to the Bisquit bushing evenly on both sides. This is a "zero" setting.**

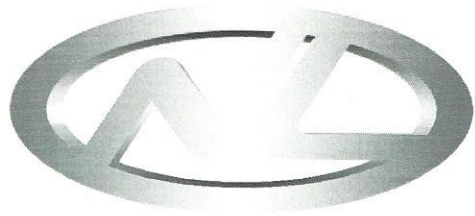
FROM ZERO

Tightening evenly on both nuts increases the rate of tire load.

Tightening the rear only will pre-load the springs.

Tightening the front only will allow a slower rate of load and increase the raking and cornering.

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